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Foundry Work: A Practical Handbook on Standard Foundry Practice, Including Hand and Machine Molding; Cast Iron, Malleable Iron, Steel and Brass Castings; Foundry Management; Etc (Classic Reprint)

By William C Stimpson

Forgotten Books, United States, 2015. Paperback. Book Condition: New. 229 x 152 mm. Language: English . Brand New Book ***** Print on Demand *****.Excerpt from Foundry Work: A Practical Handbook on Standard Foundry Practice, Including Hand and Machine Molding; Cast Iron, Malleable Iron, Steel and Brass Castings; Foundry Management; Etc The making of a metal casting seems like a very simple operation - given a pattern, a flask, a supply of molding sand, and some molten metal; presto! it is done - but a little study develops the fact that there are few industries where more depends upon shop kinks and the many other essential things which make up a broad knowledge of a distinct trade than in foundry work. The industry, as such, is as old as our knowledge of brass and iron, the former having been made into castings from earliest times. Casting methods, however, have partaken of the general mechanical development of the last few years and today there is no comparison as to the quality of castings, the complexity of the patterns cast, and the speed of manufacture, with the work of a few years ago. In this article the methods of hand molding have been...



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