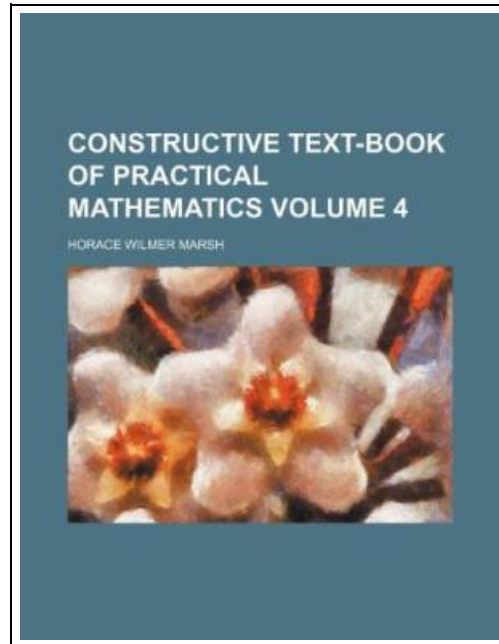


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Rarebooksclub.com, United States, 2012. Paperback. Book Condition: New. 246 x 189 mm. Language: English . Brand New Book ***** Print on Demand *****.This historic book may have numerous typos and missing text. Purchasers can download a free scanned copy of the original book (without typos) from the publisher. Not indexed. Not illustrated. 1914 Excerpt: .and draw its diameter. Take one-fourth the diameter in the compasses and from one extremity of the diameter strike off an arc of the circumference on each side. From the points thus determined draw lines to the other extremity of the diameter. Determine whether these lines form a 29 angle: (1) by the protractor, (2) by trigonometry. stress. By logarithms calculate the diameter required when T.M. =25000 and /=8000. 72. Setting of a Cutter. d=distance cutter should be off center; R--radius of work; C=radial depth of cut; a-radial angle of cutter. Formula: $d = (R-C) \sin a$. Draw an enlarged figure and derive the formula. The angle of a cutter on the side which cuts the radial side of the groove is 28. How much off center must the cutter be placed in order to cut a groove inch deep, measured radially, in a piece. of work 2 j inches in diameter? 73. Set-Over. In turning a taper the distance the tailstock must be moved to one side is called the set-over. Fig. 34. When the taper is denoted on the drawing in degrees the set-over must be read in a table of set-overs or must be computed by trigonometry. Compute the set-over for the piece shown above when a = 50. 74. Formula for Set-Over. Derive a general formula for setover in terms of length of piece and angle of taper. 75. Set-Over Computation. Compute and tabulate to four decimal places the set-over per inch...



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